

## **Interior Door Warranty**

#### Includes French, Shaker, Flat Panel and Ovolo

#### One Year Limited Warranty

Trimlite warrants that each panel door bearing the Trimlite brand and identification mark complies with Industry Standard NWWDA I.S.6. and all revisions in effect as of the date of manufacture, and Trimlite further warrants that each such door, for a period of one (1) year from the date of shipment and at the time of the shipment from Trimlite, is of good material and workmanship and free from defects that would render such door unserviceable or unfit for the ordinary, recommended use.

#### **Characteristics Excluded From This Warranty**

The following are not defects in workmanship or material and are not covered by this written warranty:

- 1. Damage caused by attempts other than Trimlite's to repair the door.
- Failure to properly seal the door. All edges must be sealed immediately after fitting and hanging with the integrity of the finish maintained.
- 3. Natural variations in the color or texture of the door.
- 4. For doors 3' x 7' or smaller; warp not exceeding 1/4" in the plane of the door itself. For doors larger that 3' x 7'; warp not exceeding 3/8" in the plane of the door itself.
- Defects caused by (1) warp or bow of the frame or jamb in which the door is hung (2) improper installation such that the door does not swing freely.
- 6. Damage caused by improper handling or on-site storage.
- 7. Panel misalignment or shrinkage is not considered a defect.
- 8. The performance or appearance of finishes applied is not covered.
- 9. Expansion of bottom rail due to climate conditions is not considered a defect.
- 10. Modifications to door veneers, stiles, rails or panels that affect the integrity of said items.
- 11. Failure to perform normal homeowner's maintenance, including maintaining the finish.



### **Interior Doors - Finishing Preparation**

### For factory primed doors

# Our doors are primed using NC (Nitrocellulose) lacquer

#### **Preparation:**

- Prior to painting, insure that the building atmosphere is dried to a normal relative humidity and temperature. A door stored at a job site with recently installed drywall is a "very poor" environment for keeping doors prior to finishing.
- Doors should always be stored flat and in a clean, dry surrounding, with spacing between to allow for proper ventilation. Doors should never be stored directly on concrete or leaned against walls.
- Doors should not be considered ready for painting when initially received. Prior to painting, remove
  gloss, handling marks, raised grain, minor glue marks, and any other undesirable blemishes by
  completely block sanding all surfaces with 180-220 grit sand paper or fine sanding sponge. Clean the
  door thoroughly after sanding with a tack cloth or mineral spirits.
- Avoid using caustic or abrasive cleaners. Wait for any moisture to flash off before painting.
- Spot prime if needed with a good quality oil base primer.
- Certain doors with an applied glazing bead will require some filling of nail holes.
- Follow paint manufacturers instructions carefully. A minimum of two topcoats of a good quality solvent based or latex enamel paint is recommended.
- Both sides and all four edges of the door must receive two coats of paint.
- Doors should be sealed (painted) within 48 hours of arrival to job site.
- Any door with noticeable defects must be rejected and brought to Trimlite's attention prior to finishing.

Note: It is the finisher's responsibility to protect glass prior to and during finishing. If using tape, conduct a test of the tape being used on a small area of the glass prior to applying to a large surface. After finishing, remove the tape as soon as possible. **DO NOT** use razor blades or sharp objects to remove the film or clean the glass. These items will scratch or damage glass surfaces.

If the above instructions are not adhered to, any warranty will be voided.